

# Service Procedure

## CF8 Leaf Spring Installation Procedure

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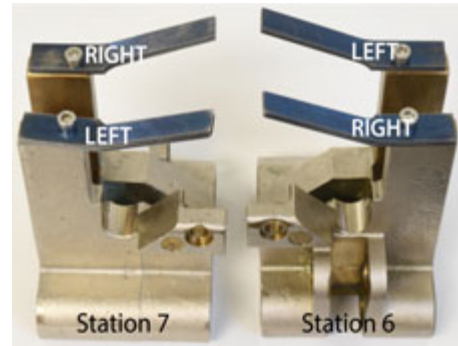
**Contents.** Leaf Spring Kit (PN 801-1-5) includes:

- LEFT leaf springs (PN 801-1-5L) - 2 sets of 4
- RIGHT leaf springs (PN 801-1-5R) - 2 sets of 4

**Tool Required.** 3/32 Allen wrench

**Installation Procedure.** To install leaf springs in die stations 6 and 7 of a CF-8 Axial Component Lead Former:

1. Identify the position on each station at which RIGHT and LEFT leaf springs can be installed. See image at right.
2. Install four (4) leaf springs at each position shown at right:
  - a. Stack four (4) matching leaf springs together and position them on the die station so they do not interfere with slide assembly (not shown) travel.
  - b. Tighten leaf springs in position with socket head screw (PN TACAN0440012).



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